ROTOR ASSEMBLY AND METHOD OF MANUFACTURING

ABSTRACT

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A rotor assembly comprising: a circular iron core having a top and bottom side spaced from each other; extruded aluminum bars inserted into and around the circumference of the circular iron core; and a pair of extruded circular end rings attached to the top and bottom of the iron core. The circular end rings are cut from an elongated extruded member and are configured to have a plurality of openings configured to align with and receive a portion of the extruded aluminum bars when they are inserted into the iron core. A manufacturing process for manufacturing the rotor assembly is also described.